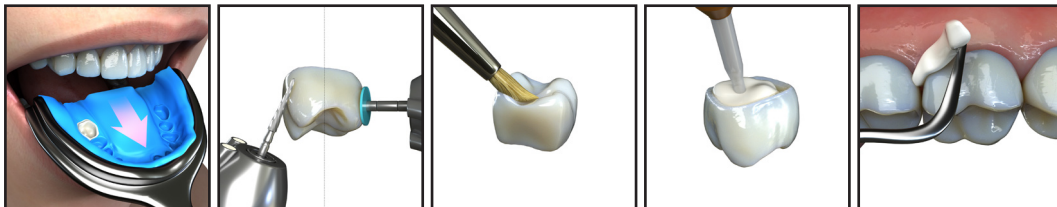


Impression-taking

Preparation

Optimization of the impression

Fill and place into position  
0-30 seconds



Removal:  
1:30-2:20  
minutes

Finishing:  
After 5:00  
Minutes

Surface  
processing  
and  
polishing

Permanent or  
temporary  
cementation

Placement

Timing:  
5 minutes  
(filling/placing  
to finishing)







